UNITED STATES ENVIRONMENTAL PROTECTION AGENCY - REGION III 841 Chestnut Building

Philadelphia, Pennsylvania 19107

	C/SPCC Coordinator (3HW34) Coordinator (3HW34) (only if FRP approximation (3HW34)	pplicable)	US EPA RECORDS CEN
Inspector's Printed Name	e/Signature:	į.	482/13
Inspersion Team Membe	IS: SERVICE WE	LD ING4-St	ENTINE
Bo Name/Location of Facility	1 — 01/	MINE CON	P
Address:	Box 669	ffelifiaffeinewiske Austrus	
F	Countys		Zin: (20436
Facility Contact/Title:		***	
Telephone Number:	N 41°41'06.4	· W 87 3	<u>59'/5.9</u>
Name of Owner/operator			
Address:			
City:	State:	, Zipe	
Telephone Number:			
	** See pages 12 to 14 for FRP	·	
		· · · · · · · · · · · · · · · · · · ·	
Synopsis of business op	erations:		
Route of entry and estim	nated distance to waterway:		
Acknowledgement			
	n SPCC/FRP inspection of this facili	ty was conducted on th	e day of
	, 19		

NOTE: During this inspection the owner/operator of the facility was asked to provide an extra copy of the SPCC Plan, which will be submitted with this report to the SPCC Coordinator. An extra copy of the SPCC Plan was provided to the inspector (Y/N). If no, the owner/operator of the facility has been asked to send a copy of the SPCC Plan, if available, via certified mail, return receipt requested, within 14 days of the date of this inspection to the SPCC Coordinator (mail code 3HW34) at the address on this letterhead (Y/N).

[original of this page to SPCC coordinator, copy to facility representative]

Type of Facility (check all applicable descriptions):	
onshore	commercial
offshore	agricultural
oil well drilling	public
oil production	waste treatment
oil refining	loading racks
oil storage	vehicles/rail cars (in-facility)
industrial	pipelines (in-facility)
Date of facility start operations:	
Date facility first required plan:	
Oil storage capacity aboveground:	gallons
Oil storage capacity underground:	gallons
SPCC Plan prepared:	•• FRP Plan Prepared:
SPCC Plan available for review:	•• FRP Plan Available:
Facility normally attended at least 8 hours: 24	HERS_NIO
SPCC Plan Certified (seal affixed):	4
Date Certified:	
Name of Engineer:	
License Number:	State:
SPCC Plan reviewed every three years:	
Record of SPCC Plan review available:	
Date(s) of Review(s):	·
Spill of more than 1000 gallons in past 12 months	<u> </u>
If yes, date of spill:	Was Plan submitted per 40 CFR 112.4:
Two spills of harmful quantity in past 12 months:	
if yes, dates of spills:	Was Plan submitted per 40 CFR 112.4:
Has there been a change in facility design, constru facility's potential for discharge? If so, describe:	ection, operation, maintenance which could affect the
Date of Latest Change:	Date Plan Amended:
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тасшт	y per 40 CFR 112.7(b):	
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	discusses appropriate containment and/or diversionary structures or equipment (see	$\overline{}$
page	10 for examples) per 40 CFR 112.7(c):	<u> </u>
	ation of structures or equipment listed in 112.7(c) was determined to be	
impra	cticable:	
	If yes, impracticability clearly demonstrated:	<u> </u>
	If yes, contingency plan per 40 CFR 109 provided:	
	If yes, written commitment provided:	
Gener	al notes/comments:	
300.		
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acility	ollowing information directly reflects the requirements of 40 CFR 112 as applicable to the y inspected.	
facility The S	ollowing information directly reflects the requirements of 40 CFR 112 as applicable to the	
The Spreyer	pollowing information directly reflects the requirements of 40 CFR 112 as applicable to the y inspected. PCC Plan must include complete discussion of the following [applicable] guidelines, spill nation, containment procedures, or State rules, regulations or guidelines (if more stringent): y Drainage, Onshore (excluding production facilities):	
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The Sprever Facility b. c. d.	pollowing information directly reflects the requirements of 40 CFR 112 as applicable to the y inspected. PCC Plan must include complete discussion of the following (applicable) guidelines, spill intion, containment procedures, or State rules, regulations or guidelines (if more stringent): y Drainage, Onshore (excluding production facilities): from diked storage areas via valves: valves manually operated: from diked storage areas via pumps or ejectors: pumps or ejectors manually operated: storm water inspected prior to discharge: from undiked areas into catchment basins: if dikes or catchment basins are not utilized, is there a diversion system to return spills to the facility:	
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Bulk Si	torage Tanks, Onshore (excluding production facilities):
8.	Material and construction of tanks compatible to the oil stored / PIESE
:	Material and construction of tanks compatible to the oil stored DIEST And the conditions of storage: TEE CEL C
b.	All Tank installations have secondary containment:
. c.	Secondary containment appears to be adequate:
d.	Diked areas are sufficiently impervious:
e.	Drainage from diked areas to on-site treatment:
	If no, is the bypass valve normally sealed closed:
•	Drainage from diked area is inspected: Skt. Office, New GRAVET
	Bypass valve is opened and resealed properly:
: 	Adequate records of dike drainage are maintained
f.	Underground tanks at this facility:
1.	Protected from corrosion:
	Procesure tested periodically:
 	Partially buried tanks at this facility:
V	Puriod sections sectored from secretary
h.	Aboveground tanks at this facility:
11.	, A)
Γ	Subject to periodic integrity testing: Records of inspections maintained: Records of inspections maintained: DATLY, No Protocol, No WY TOTAL
,L	Internal heating coils utilized:
	If yes, steam return/exhaust monitored: VT3 UAZ
}	
	External heating system utilized:
	Audible high liquid level alarm:
<i></i>	Visual high liquid level alarm:
	Communications between gauger and pumping station:
ب	
	System of determining liquid level in tanks such as sensing devises:
1	in the second of
(Direct vision gauges:
	Sensing devises and/or gauges regularly tested:
	Effluents discharges directly to navigable waters observed frequently: to detect oil spills:
i	Causes of oil teaks resulting in accumulations of oil in diked areas are
1.	promptly corrected:
ь	Mobile or portable tanks at this facility: 4=3
k.	If yes, are positioned properly:
	A secondary means of containment is utilized:
1	to the control of the
inspect inspect	or's comments on Bulk Storage Tanks, Onshore (excluding production facilities), based upon ions
54	WITAMY SEWEN GETS PUMPED ONT
<u>~~</u>	TELLITE UNITS
500	RESPET AN MORRIE BUT WHEE STOCKET

а.	Buried pipelines are corrosion protected:
b.	Not-in-service pipelines are capped or blank-flanged, and marked as
	their origin:
3.	Pipe supports are designed to minimize abrasion and corrosion, and allow
•	for expansion and contraction:
1.	Aboveground pipelines are inspected regularly:
e	Periodic pressure testing is conducted:
$\overline{\cdot}$	Vehicle traffic warned of aboveground pipelines:
	TRUCKROUTES
	tor's comments on Facility Transfer Operations, Pumping and In-Plant Processes, Onshore
exclu	ding production facilities), base upon inspection:
	TRUCK TRANSFERS TAKE PLACE
	- NUMEROUS LOCATIONS, NO SET LOCATION
FC	n LEADING/UNICADING
	FRONT 7 ANE ATTACK
acilit	FRONT 7 ANE ATTACK Y Tank Car and Tank Truck Loading/Unloading Rack, Onshore:
	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin:
.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin:
.	y Tank Car and Tank Truck Loading/Unloading Rack, Onshore:
i.	Pack drainage flows to catchment basin: Rack drainage flows to treatment system:
Facilit 3.	Pank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used:
i.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines:
i.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines:
i.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines: interlock warning lights: physical barrier systems
).).	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines: interlock warning lights: physical barrier systems: werning signs:
i.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines: interlock warning lights: physical barrier systems: werning signs: Vehicle inspection before departing facility:
1. 1.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines: interlock warning lights: physical barrier system: warning signs: Vehicle inspection before departing facility: A D SET PROCEEDING
i.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines: interlock warning lights: physical barrier systems: werning signs: Vehicle inspection before departing facility: NOTET PROCEEDINE stor's comments on Facility Tank Car and Tank Truck Loading/Unloading Rack, Onshore, based
i. i.	Tank Car and Tank Truck Loading/Unloading Rack, Onshore: Rack drainage flows to catchment basin: Rack drainage flows to treatment system: If no (a or b), is secondary containment used: Is a system used to prevent vehicular departure before complete disconnect from transfer lines: interlock warning lights: physical barrier system: warning signs: Vehicle inspection before departing facility: A D SET PROCEEDING
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•	oduction Facilities, Onshore:	
a .	Drainage from secondary containment systems at tank batteries and central treatment	
_	stations are closed and sealed at all times except when rainwater is being drained:	
b.	Prior to drainage, accumulated oil on the rainwater is picked up and returned	
	to storage or disposed of:	
c.	Field drainage ditches, road ditches, and oil traps, sumps or skimmers are regularly inspected for oil:	_
	<i></i>	
	Accumulated oil is removed:/	
d.	Aboveground tanks at this facility:	
	Material and construction are compatible with the oil stored and the	
	conditions of storage:	
	Secondary means of containment appears adequate:	
	Tank inspections are conducted periodically:	
	By a competent person:	
	Includes tank foundation and supports:	
	Includes tank foundation and supports: Tank battery installations fail-safe engineered:	
•	Adequate tank capacity to prevent tank overfill:	
	Overflow equalizing lines between tanks:	
	Vacuum protection to prevent tank collapse:	
	High level alarms:	
).	Facility transfer operations at this facility:	
	Abeveground valves/pipelines examined periodically:	
	Brine disposal facilities examined often:	
	Flowline maintenance program established:	
	Records of inspection maintained:	
		_
nspec	tor's comments on Oil Production Facilities, Onshore, based upon inspection:	
•		
Dil Dr	illing and Workover Facilities, Onshore:	
١.	Mobile drilling/workover equipment positioned to prevent spilled	
	oil from entering waters:	
).	Secondary containment utilized:	
: .	Blowout prevention (BOP) assembly utilized:	-
1.	Well control system utilized:	
,.	*NOTE: casing and BOP installations should be in accordance	
	with State regulatory agency requirements	
nene	ctor's comments on Oil Drilling and Workover Facilities, Onshore, based upon inspection:	
naher		

	Oil Drilli	ng and Workover Facilities, Offshore:
	a.	Oil drainage collection equipment utilized:
		Drains controlled/directed to central collection:
	b.	Sump system, if used, adequate sized:
		Spare pump/equivalent method available:
	c.	Separators/treaters equipped with dump valves:
		Measures in place should dump valve fail:
	d.	Atmospheric storage/surge tanks equipped with high level sensing devices:
	e	Pressure tanks equipped with high and low pressure sensing devices:
	f.	Tanks are corrosion protected: Samt Ontaine
يعي		Written procedure for inspecting and testing pollution prevention
ن ج		equipment and systems prepared: HDROSTATIC TEST DONE
		Written procedure maintained at the facility:, R. T. F. F. T. F. F. T. F. F. T. F. F. T. F. T. F. F. T. F. F. T. F. T. F. T. F. T. F.
\		Military and the included in SPCC Plant
\		Inspections and tests conducted periodically: DATZY, No SET Processes
L	h.	Surface and subsurface well shut-in valves and devices are sufficiently described
		Detailed records for each well maintained:
	i.	Blowout prevention (BOP) assembly utilized in accordance with State regulatory
	••	agency requirements:
	j.	Well control measures provided in the event of emergency conditions:
	k.	Written instructions are prepared for contractors and subcontractors
		by the owner or operator:
		Such instructions are maintained at the facility:
	ı.	Manifolds are equipped with check valves:
	m.	Flowlines are equipped with high pressure sensing device and shutin
		valve at the wellhead:
		If no, a pressure relief system is provided:
	n.	Pipelines are corrosion protected:
,	0.	Sub-marine pipelines are stress protected:
		Sub-marine pipelines are inspected periodically:
-		Inspections are documented and maintained:
_	Inspecto	or's comments on Oil Drilling and Workover Facilities, Offshore, based upon inspection:
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	Inspections required by 40 CFR 112 are in accordance with written
<u> </u>	procedures developed for the facility:
b.)	Written procedures and a record of inspections are signed by the:
	appropriate supervisor or inspector.
C.	Written procedures and a record of inspections are made part of the SPCC Plans A.D
d.	Written procedures and a record of inspections are maintained for a period of
	three years:
Inspect	or's comments on Inspections and Records, based upon inspection:
	O SET SCHEDULE FOR INSPECTEDNS
An	MO NO SET PROCEEDINES, NO RECOND
	OF INSPECT
Securit	Y (excluding oil production facilities):
a.)	
5.	Entrance gates locked and/or guarded: GAURD - WOULERS
c.	Master flow and drain valves secured in closed position when in a
	non-operating or non-standby status:
d. .)	Starter control on pumps locked in the "off" position or located at a site accessible only
\prec	to authorized personnel when in a non-operating or non-standby status:
e.)	Loading/unloading connection of pipelines are capped or blank-flanged
\preceq	when not in service: (APPED 60) 20CKS, NO
f.)	Facility lighting appears to be adequate to facilitate the discovery of spills during
	hours of darkness and to deter vandalism:
	or's comments on Security (excluding oil production facilities), based upon inspection
<u>م</u>	-64-ING GOOD, NOT HDEQUATE FEW
_	Some 40 the TRAINE
	nel Training and Spill Prevention Procedures:
	A / A
a.	Designated person accountable for spill prevention:
a.	Spill prevention briefings scheduled periodically:
a.	Spill prevention briefings scheduled periodically:
a. b::	Spill prevention briefings scheduled periodically:
a. b.: c. d.	Spill prevention briefings scheduled periodically: Personnel training records: Mock alert drill records:
a. b.: c. d.	Spill prevention briefings scheduled periodically: Personnel training records:

1.	Check Tanks for leaks, specifically looking for
	a. Drip marks and stains 9.53
	b. Discolorations of tanks
	c. Puddles of stored material
	4-2
	U. Cuitosutt
	e. Cracks Ob
	f. Localized dead vegetation
2.	Check Foundations for
•	a. Cracks
	b. Settling
	c. Gaps between tank and foundation
	d. Puddles of stored material
	e. Discoloration
_	
3.	Check pipes and valves for
	a. Droplets of stored material
	b. Discoloration 453
	c. Corrosion
	d. Bowing of pipes between supports
	e. Presence of stored material on valves
	f. Evidence of leakage at joints and seams
	g. Localized dead vegetation
nsnar	tor's comments on Aboveground Storage Tank and Appurtenances, based upon inspection
/ /	
<u> </u>	SETH OF GREEN/BROWN/BUCK
	DMESS OF ROTTING OFFCUES.)
<u> </u>	
nspe	ctor's comments on Underground Storage Tank and Appurtenances, based upon inspection:
	Neve
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t.	Secondary Containment (dike or berm system),	
	a. Capacity appears adequate	Ta
	b. Drainage mechanism manually operated	
•	c. Sufficiently impervious to stored materials	
	d. Presence of stored material within dike or berm	
	e. Standing water within dike or berm	
	f. Debris within the dike or berm ares	
	g. Erosion or corrosion of dike or berm	200
	그는 사회의 사는 회에 대한 출표를 가려면 한 화됐다고 있었다며?	
2.	Secondary: Containment (other systems such as most; catch-basin; pond, etc)	
	a. Capacity appears adequate	
	b. Drainage mechanism manually operated	
	c. Presence of stored material within secondary containment	2 - - 2 - - 3 - 1
	d. Standing water within the secondary containment system	
	e. Debris within the secondary containment system	
	f. Erosion or corrosion of the secondary containment system	
•		
3.	Secondary Containment (drainage systems):	
J.	a. Drainage adequate to return spilled material to facility	
	G. Digingle and are to lotter opinion instance of transfer instance.	
4.	Secondary Containment (none or inadequate)	
~.	a. Demonstration of impracticability	
	b. Contingency Plan developed per 40 CFR 109	
	c. Written commitment 1000	24. 31. 31.7
	Ve. William William Control of Co	
leenee	toda nomente en Canadan. Cantainment, based nam increations	
inahee	tor's comments on Secondary Containment, based upon inspection:	. † : <i>:</i>
		Tung
		* ***
		1 <u>)</u> .
		 21. :
		ation Ko
		Popis Youk

	nination form a	and made it part of the SPCC	Man:	Yes	No L
if	yes, no furthe	er action anticipated.			. 1
If	no, provide th	he owner or operator the copy	of the form below.	•	
٠.	This form	must be completed, certified,	, and attached to the	SPCC	
	Plan to be	submitted to the SPCC Coor	dinator (see page 1).	,	
)*************************************	m et établishadan rener veragegyagan	
		Cartification of the Applicabili	ty of the Substantial i	Harm Criteria	
Facility	Name:		JAN INE		
Facility	Addresses:	SANITANY_	DRAINAGE	+ SHIP C	ANAZ
			LAMONT		
1.		cility transfer oil over water to acity greater than or equal to		Joes the facility	nave a total oil
	•	Yes 🔀	No _		
2		cility have a total oil storage c			
		ility lack secondary containments boveground oil storage tank p			
		boveground oil storage tank a		· · ·	
		Yes	No		
	is the facility C-III to this a cause injury wildlife and s Facility and \	y located at a distance (as cal appendix or a comparable form to fish and wildlife and sensit sensitive environments, see A Vessel Response Plans: Fish to this part, section 10, for a	culated using the appliculate) such as that a citive environments? For appendices I, II, and III and Wildlife and Sens	ropriate formula discharge from t or further descri to DOC/NOAA' itive Environmer	in Attachment the facility could ption of fish and s "Guidance for ots" (see
		Yes	No L	┙	
		cility have a total oil storage c y located at a distance (as cal	culated using the app	ropriate formula	in Attachment
4.	C-III to this a	appendix or a comparable form a public drinking water intake ²		-	
4.	C-III to this a			₹.	
٠.	C-III to this a shut down a Does the facilities the facilities the facilities the facilities the control of th	public drinking water intake ²	7 No capacity greater than o	or equal to 1 mil	lion gallons and
٠.	C-III to this a shut down a Does the facilities the facilities the facilities the facilities the control of th	Yes cility have a total oil storage of the experienced a reportable of the experienced and the experienced are portable of the experienced are portable	7 No capacity greater than o	or equal to 1 mil reater than or e	lion gallons and
5.	C-III to this a shut down a Does the facility gallons within	Yes Yes Sility have a total oil storage of the last 5 years?	No zerosity greater than on spill in an amount g	or equal to 1 mil reater than or e	lion gallons and qual to 10,000
5. Certific I certify submitt	C-III to this a shut down a Does the facilities that the facility gallons within the sation and a penalty ted in this doct	Yes Yes Sility have a total oil storage of the last 5 years?	No Expacity greater than consistent of the spill in an amount good No Expansion of those individuals of those indi	or equal to 1 mil reater than or e UNKA amiliar with the viduals responsil	lion gallons and qual to 10,000
submit	C-III to this a shut down a Does the facility facility gallons within the sation or ander penalty ted in this doctormation, I believed.	Yes cility have a total oil storage of ity experienced a reportable of in the last 5 years? Yes Yes Yes Yes Yes It was that I have personally current, and that based on my lieve that the submitted information of the submitted information of the submitted information.	No Expacity greater than consistent of the spill in an amount good No Expansion of those individuals of those indi	or equal to 1 mil reater than or e UNKA amiliar with the viduals responsil te, and complete	lion gallons and qual to 10,000
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